Nancy Sanders Senior Broadcast Producer 8935 Seranata Dr. Whittier, CA 90603 C: 310.210.0413 nancydickersonsanders@gmail.com

Freelance Senior Producer – Recently at 72 and Sunny for ESPN.

PITCH (2013 – 2014) Senior Producer National and local TV and Radio for all clients, Burger King, Living Spaces, Meineke as well as a pro bono video for the Weingart Center. I helped to shape and form the broadcast department as well as the editorial division.

Freelance Senior Producer (2008-2013)

Produced for TBWA Chiat, High Wide and Handsome, and other agencies. Clients include Pepsi as well as others. Launched the Pepsi Next soft drink as well as a Super Bowl ad for Pepsi.

Siltanen and Partners (2000-2008) Executive Producer National and local TV, radio and videos for all accounts, Gateway, Suzuki, Rubio's, Round Table Pizza, Panda Express and many others.

TBWA Chiat (1998-2000) Senior Producer National TV and radio for the Taco Bell and Nissan accounts.

Freelance Senior Producer (1996-1998) National and local TV and radio for agencies, Team One, Pearlstein, TBWA Chiat and others. Clients include Lexus, Hardee's and Nissan.

TBWA Chiat (1984-1996) Senior Producer National and Regional TV and Radio for all accounts, Nissan, Taco Bell, Home Savings of America, Airtouch Cellular, Sparklett's Water.

Education Whittier College 1978-1982 Sociology, Psychology, Political Science

Winner of several awards including Clio's, Belding's and the Cannes Film Festival.